

## NECESSARY TOOLS

Degreasing product  
A hair dryer or heat gun (! Be careful of high temperatures with the gun!)  
An installation squeegee (3M squeegee type available on our site in the "accessories" section)  
A cutter  
A soft, clean cloth

*Before you start installing your kit, make sure you are in favorable conditions:  
in a clean and dry place, temperature between 20°C and 30°C.*



## STAGE 1 : PREPARATION OF SUPPORTS

Clean your bodywork thoroughly several times using a degreaser (paint cleaner, industrial degreaser, or brake cleaner). It is imperative to remove all traces of glue and grease from plastics, even if they are new (silicone residue from molds) because the glue will not adhere properly.

*Be careful, products such as gasoline, white spirit or "WD" type products are very effective in cleaning glue, but they are very greasy.*

*Remember to degrease several times if you use it.*

*! Do not use acetone!*



## STAGE 2 : POSITIONING AND GLUING

Position the sticker on the bodywork to identify its location. You can hold it in place with paper tape.

The installation of our decoration kits must be done DRY, this is imperative because with water or soapy products this will alter the glue and will not allow you to properly shape the sticker.

**Graphic Kit type Road Moto, Jet Ski, Robot Mower :** This type of sticker has "Bubble free" technology, meaning that the glue is trapped in micro-beads which form channels, the bubble breaks with the pressure of the squeegee during installation. This technology allows you to easily reposition the film on the support during its application and not create air bubbles.

**Graphic kit type Offroad Moto, Atv , SSV , Bike :** This type of sticker has "High Tack" glue technology, i.e. the strongest glue available for stickers.

Apply firm, even pressure to the adhesive starting from the middle outwards using a squeegee. If the part on which you stick the sticker has significant relief, you will need to lightly heat the sticker with a hair dryer or a heat gun (at a minimum distance of 30cm), under the effect of the heat on the vinyl will conform to the shape of the bodywork by deformation.

In case you have deformed the sticker, you can heat it by holding it in the air. It will return to its original shape, because this type of sticker has shape memory.



## STAGE 3 : FINISHES

Finally, once the entire decoration kit has been installed, you need to heat all the stickers using a hair dryer or a heat gun (at a minimum distance of 30cm) by applying significant pressure on the whole kit. On the edges of the bodywork and the parts that you have deformed, you must insist on heating and applying pressure with an installation squeegee or a soft cloth.

*Tip: If you notice an air bubble, proceed as follows. Lightly heat the adhesive at the location of the bubble, prick it squarely in its center using a needle. Keep it pressed, heat the bubble again then remove the needle while continuing to heat.*

*The expanded hot air will thus evacuate on its own and the bubble will disappear, then press firmly with the squeegee.*



## STAGE 4 : IMPERATIVE !

Leave your decoration kit to rest for 2-4 days at a temperature above 20°C. After installation, the glue must polymerize and adhere to its new support in order to have maximum adhesion... so no rolling or navigation just after installation!

*ID GRAFIX cannot be held responsible in the event that your decoration kit is poorly centered in relation to the holes and ends, the formation of air bubbles or if it becomes detached from your plastics.  
The stickers we use have an ultra-strong glue but they must be placed on clean, non-greasy surfaces..*

